

RAJIV GANDHI PROUDYOGIKI VISHWAVIDYALAYA, BHOPAL

New Scheme Based On AICTE Flexible Curricula

Mechanical Engineering, V-Semester

ME501- Internal Combustion Engines

Unit 1: Introduction of IC Engine:

Internal Combustion Engine: S.I. and C.I. engines of two and four stroke cycles, real cycle analysis of SI and CI engines, determination of engine dimensions, speed, fuel consumption, output, mean effective pressure, efficiency, factors effecting volumetric efficiency, heat balance, performance characteristics of SI and CI engines, cylinder arrangement, firing order, power balance for multi-cylinder engines .

Unit 2: Combustion in SI engines:

Flame development and propagation, Pressure-Crank Angle diagram, Stages of Combustion ignition lag, effect of air density, temperature, engine speed, turbulence and ignition timings, physical and chemical aspects, abnormal Combustion, effect of engine and fuel variables on abnormal combustion, pre-ignition, its causes and remedy, salient features of various type combustion chambers.

Unit 3: Combustion in CI Engines:

Various stages of combustion in CI Engines, delay period, diesel knock, knock inhibitors, salient features of various types of combustion chambers. Fuel injection in CI engine, Working Principle of fuel pump & fuel injectors, types of nozzles.

Fuel injection in SI engine (MPFI, TBI, CRDI), Theory of carburetion, Solex Carburetor, simple problems on carburetion. Fuel metering in CI engines

Unit 4: Fuel:

Classification of IC Engine fuels, Desirable characteristics of SI & CI engine fuels, Rating of SI & CI engine fuels, Alternative fuels for SI and CI engine (liquid, gaseous, hydrogen, LPG, CNG, Biogas etc.), Air requirement, Analysis of combustion products, HHV and LHV of fuels.

Unit 5: Supercharging & Turbo charging:

Methods of supercharging, & turbo charging Effects of super charging and turbo charging. Engine Modifications for supercharging, supercharging of two stroke engines. microprocessor controlled supercharging. Cooling & lubrication of SI & CI Engines.

References:

1. J.B. Heywood. Internal combustion Engines, Wiley
2. Ganeshan V; Internal Combustion engines; TMH
3. Mathur M L & Sharma RP; A. Course in IC engines; Dhanpat Rai
4. R Yadav, Internal Combustion Engines
- 5 Halderman JD and Mitchell CD; Automotive Engines theory and servicing; Pearson
6. DomKundwar; Internal Combustion Engines; Dhanpat Rai Publications
7. Taylor GF; Internal Combustion Engines Theory & Practice; MIT Press
8. Richard Stone; Introduction to IC Engines; Society of Automotive Engr (Palgrave Mc Millan)

List of Experiments (please expand it);

1. Determination of Valve timing diagram
2. Load test on Petrol Engine
3. Heat Balance of SI engine
4. Heat Balance of CI Engine
5. Study of Battery Ignition system and Electronic Ignition System
6. Study of Diesel fuel pump
7. Study of Diesel fuel injectors
8. Study of Carburetors
9. Study of Fuel Injection system in SI Engine
10. Study of lubricating system in CI Engine

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New Scheme Based On AICTE Flexible Curricula

Mechanical Engineering, V-Semester

ME502- Mechanical Vibrations

Unit 1: Fundamental Aspects of Vibrations: Vibration, main causes, advantages and disadvantages; engineering applications of vibration and noise; vector method of representing harmonic motion; characteristics of vibration, harmonic analysis and beats phenomenon, work done by harmonic forces on harmonic motion; periodic, non-harmonic functions- Fourier series analysis; evaluation of coefficients of Fourier series; elements of vibratory system; lumped and distributed parameter systems. **Undamped Free Vibrations:** Derivation of differential equation of motion: the energy method, the method based on Newton's second law of motion, and Rayleigh's method. Solution of differential equation of motion: Natural frequency of vibration. Systems involving angular oscillations: the compound pendulum.

Unit 2: Damped Free Vibrations: Viscous damping: coefficient of damping; damping ratio; under damped, over damped and critically damped systems; logarithmic decrement; frequency of damped free vibration; Coulomb or dry friction damping; frequency, decay rate and comparison of viscous and Coulomb damping; solid and structural damping; slip or interfacial damping.

Unit 3: Harmonically excited Vibration: One degree of freedom- forced harmonic vibration; vector representation of forces; excitation due to rotating and reciprocating unbalance; vibration Isolation, force and motion transmissibility; absolute and relative motion of mass (Seismic Instruments). Whirling Motion and Critical Speed : Whirling motion and Critical speed : Definitions and significance. Critical speed of a vertical , light flexible shaft with single rotor : with and without damping . Critical speed of a shaft carrying multiple discs (without damping), Secondary critical speed.

Unit 4: Systems With Two Degrees of Freedom : Un-damped free vibration of 2 d.o.f and Principal modes of vibration; torsion vibrations; Forced, Un-damped vibrations with harmonic excitation ; Coordinate coupling; Dynamic vibration absorber; torsion Vibration Absorber; Pendulum type of dynamic vibration.

Unit 5: Noise Engineering Subjective response of sound: Frequency and sound dependent human response; the decibel scale; relationship between, sound pressure level (SPL), sound power level and sound intensity scale; relationship between addition, subtraction and averaging, sound spectra and Octave band analysis; loudness; weighting networks; equivalent sound level, auditory effects of noise; hazardous noise, exposure due to machines and equipments; hearing conservation and damage risk criteria, daily noise doze.

Noise: Sources, Isolation and Control: Major sources of noise on road and in industries, noise due to construction equipments and domestic appliances, industrial noise control, strategies-noise control at source (with or without sound enclosures), noise control along the path (with or without partitions and acoustic barriers); noise control at the receiver, ear defenders, earplugs, semi-insert protectors.

References:

1. Ambekar A.G., ' Mechanical Vibrations and Noise Engineering; PHI
2. Meirovitch Leonard; Element of Vibration Analysis; TMH
3. Dukikipati RV Srinivas J Text book of Mechanical Vibrations; PHI
4. Kelly SG and kudari SK; Mechanical Vibrations; Schaum Series;TMH
5. Thomson , W.T., Theory of Vibration with Applications , C.B.S Pub & distributors .
6. Singiresu Rao, 'Mechanical Vibrations , Pearson Education .
7. G.K. Grover, ' Mechanical Vibration , Nem chand and Bross , Roorkee

List of experiments (please expand it);

- 1.To find out effect of load on natural frequency of vibrations of a lever pin supported at one end carrying adjustable load on a vertical screwed bar and spring supported at some intermediate point (i) When the dead weight of rods is neglected and (ii) when their dead weight is taken into account .
2. To find out frequency of damped free vibration and rate of decay of vibration-amplitude in the system.
3. To find out natural frequency and damped free frequency of a torsion pendulum and , hence to find out coefficient of damping of the oil ;
4. To observe the phenomenon of 'whirl' in a horizontal light shaft and to determine the critical speed of the shaft.
5. To observe the mode shapes of a spring-connected, double pendulum and hence to demonstrate the phenomenon of beats.
6. To demonstrate the principle of tuned Undamped Dynamic Vibration Absorber and to determine the effect of mass-ratio (of main and auxiliary mass) on the spread of the resulting natural frequencies;
7. To take measurements of sound Pressure Level (SPL) and to carry out octave band analysis of a machine using Noise Level Meter.

RAJIV GANDHI PROUDYOGIKI VISHWAVIDYALAYA, BHOPAL

New Scheme Based On AICTE Flexible Curricula

Mechanical Engineering, V-Semester

Departmental Elective ME- 503 (A) Mechatronics

UNIT – 1 INTRODUCTION: Definition of Mechatronics, Multi-disciplinary scenario, origins. Evaluation of Mechatronics, An over view of mechatronics, Design of mechatronics system. Measurements system and function of main elements of measurement systems. Need for mechatronics in industries. Objectives, advantages and disadvantages of mechatronics. Microprocessor based controllers. Principle of working of engine management system, automatic washing machine.

UNIT – 2 REVIEW OF TRANSDUCERS AND SENSORS: Definition and classification of transducers. Definition and classification of sensors. Principle of working and applications of light sensors, proximity sensors and Hall effect sensors. **MICROPROCESSOR:** Introduction, Microprocessor based digital control. Digital number system, binary and hexadecimal number system, Logic functions, Data word representation basic Elements of control systems.

UNIT 3 : MICROPROCESSOR ARCHITECTURE: 8085A processor architecture Terminology-such as, CPU, memory and address, ALU, assembler, data, registers, Fetch cycle, write cycle, state, bus interrupts. Micro controllers – difference between microprocessor and micro controllers. Requirements for control and their implementation in micro controllers. Classification of micro controllers.

Unit 4

ELECTRICAL ACTUATORS: Actuator and actuator system. Classifications of actuator system with examples. Mechanical switches. Concept of bouncing Methods of Preventing bouncing of mechanical switches. Solenoids, Relays. Solid state switches – Diodes, Thyristors, Triacs, Transistors, Darlington pair. Electrical actuator. Principle, construction and working of AC, DC motors, stepper motors, permanent motors, servomotors, Servo systems and control

HYDRAULIC ACTUATORS: Valves – Classifications, Pressure Control Valves – Pressure relief valves, Pressure regulating/reducing valves, Pressure sequence valve. Flow control valves – Principle, needle valve, globe valve. Direction control valve –sliding spool valve, solenoid operated.

Unit 5 : SINGLE CONDITIONING: Concept, necessity, op-amps, protection, filtering, wheat stone bridge – Digital Signals – Multiplexer. Data acquisition – Introduction to digital signal processing – Concepts and different methods.

REFERENCE BOOKS:

1. **Mechatronics** – Principles, Concepts and applications – Nitaigour and Premchand, Mahilik – Tata McGraw Hill -2003
2. **Mechatronics** – W. Bolton, Pearson Education Asia -2nd Edition, 2001.
3. **Introduction to mechatronics and measurement systems** –David G. Alciatore & Michel BiHistand – Tata McGraw Hill –2000
4. **Mechatronics** – H.D. Ramachandra – Sudha Publication -2003 **Mechatronics** by HMT Ltd. – Tata McGrawHill -2000.
5. **Mechatronics System design** by Devadas Shetty and Richard A. Kark – Thomas Learning -1997.
6. **Mechatronics an Introduction** by Robert H Bishop – CRC
- 7 **Mechatronics systems Fundamentals** by Rolf Isermann - Springer

RAJIV GANDHI PROUDYOGIKI VISHWAVIDYALAYA, BHOPAL

New Scheme Based On AICTE Flexible Curricula

Mechanical Engineering, V-Semester

Departmental Elective ME- 503 (B) Dynamics of Machine

Unit 1: Dynamics of Engine Mechanisms: Displacement, velocity and acceleration of piston; turning moment on crankshaft, turning moment diagram; fluctuation of crankshaft speed, analysis of flywheel.

Unit 2: Governor Mechanisms: Types of governors, characteristics of centrifugal governors, gravity and spring controlled centrifugal governors, hunting of centrifugal governors, inertia governors.

Unit 3: Balancing of Inertia Forces and Moments in Machines: Balancing of rotating masses, two plane balancing, determination of balancing masses (graphical and analytical methods), balancing of rotors, balancing of internal combustion engines (single cylinder engines, in-line engines, V-twin engines, radial engines, Lanchester technique of engine balancing.

Unit 4: Friction: Frictional torque in pivots and collars by uniform pressure and uniform wear rate criteria. Boundary and fluid film lubrication, friction in journal and thrust bearings, concept of friction circle and axis, rolling friction. Clutches: Single plate and multi plate clutches, Cone clutches.

Unit 5: Brakes: Band brake, block brakes, Internal and external shoe brakes, braking of vehicles. Dynamometer: Different types and their applications. Dynamic Analysis of Cams: Response of un-damped cam mechanism (analytical method), follower response analysis by phase-plane method, jump and cross-over shock.

References:

1. Ambekar, AG; Mechanism and Machine Theory; PHI
2. Rattan SS; Theory of machines; TMH
3. Sharma and Purohit; Design of Machine elements; PHI
4. Bevan; Theory of Machines;
5. Ghosh and Mallik; Theory of Mechanisms and Machines; Affiliated East-West Press, Delhi
6. Norton RL; kinematics and dynamics of machinery; TMH
7. Grover; Mechanical Vibrations
8. Balaney; Theory of Machines by
9. Theory of Vibrations by Thomson

List of Experiment (Pl. expand it):

- 1- Study of various models of governors.
- 2- Study of gyroscopic motion and calculation of value of gyroscopic couple.
- 3- Study of various types of Cams and followers and drawing the cam profile with the help of test kit.
- 4- Study of various first order vibration systems.
- 5- To study working of friction clutches using models

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Mechanical Engineering, V-Semester

Departmental Elective ME-503 (C) Alternate Automotive Fuels & Emissions

Unit 1: Introduction Automobile Fuels:

Classification of Automobile alternative fuels(liquid, gaseous, hydrogen, LPG, CNG, Biogas etc.), Desirable characteristics of SI & CI engine alternative fuels, Rating of SI & CI engine fuels, Introduction to alternate energy sources. Like EV, hybrid, fuel cell and solar cars. merits and demerits of various alternate fuels.

Unit 2: Liquid alternative fuels:

Vegetable Oils: Various vegetable oils for automobile engines, esterification, performance in engines, performance and emission characteristics, bio diesel and its characteristics. Alcohols: Properties as engine fuel, alcohols and gasoline blends, performance in automobile engine, methanol and gasoline blends.

Unit 3: Gaseous Fuels:

Biogas: Introduction to Biogas system, Process during gas formation, Factors affecting biogas formation. Usage of Biogas in SI engine & CI engine., Properties of Natural gas, Hydrogen gas, LPG & CNG as engine fuels, storage and handling, performance and safety aspects to all gaseous fuel, fuel metering systems.

Unit 4: Automobile emissions:

Types of automobile emissions, emission characteristics, formation of automobile emissions, mechanism of HC , CO and NO in SI engine, exhaust emission and factors affecting the emission, evaporative emission, crankcase emission, lead emission CI engine emissions: formation of smoke, factors affecting the smoke formation, unburned hydrocarbons, carbon monoxide, oxides of nitrogen, smog and comparison of diesel and petrol emissions.

Unit 5:Emissions Norms & Measurement:

Emission norms as per Bharat Standard up to BS – IV and procedures for confirmation on production. Demerits of automobile emission to environment. Types Of Catalytic Conversion, Measurement Techniques Emission Standards and Test Procedure NDIR,FID, Chemiluminescent analyzers, Gas Chromatograph, smoke meters, emission standards.

References:

1. J.B. Heywood. Internal combustion Engines, Wiley
2. Ganeshan V; Internal Combustion engines; TMH
3. Mathur M L & Sharma RP; A. Course in IC engines; DhanpatRai
4. R Yadav, Internal Combustion Engines
- 5 Halderman JD and Mitchell CD; Automotive Engines theory and servicing; Pearson
6. DomKundwar; Internal Combustion Engines; Dhanpat Rai Publications
7. Taylor GF; Internal Combustion Engines Theory & Practice; MIT Press
8. Richard Stone; Introduction to IC Engines; Society of Automotive Engr (Palgrave Mc Millan)

List of Experiment (Pl. expand it):

1. Study of alternative fuel for automobile.
2. Study of esterification of alternative fuels.
3. Study of blending different types of bio-diesel.
4. Measurement of smoke from automobile.
5. Study of different types of emissions.
6. Study of various techniques for NO_x reduction.

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Mechanical Engineering, V-Semester

Open Elective ME- 504 (A) Industrial Engineering & Ergonomics

Unit 1 Method study: purpose of work study, its objectives, procedure and applications; method study definition and basic procedure, selection of job, various recording techniques like outline process charts, flow process charts, man machine charts, two handed process charts, string diagram, flow diagram, multiple activity chart, simo, cyclographs and chrono-cyclographs; critical examination, development, installation and maintenance of improved method; principles of motion economy and their application in work design; micro motion study, memo motion study and their use in methods study.

Unit 2 Work measurement: Introduction & definition, objectives and basic procedure of work measurement; application of work measurement in industries; time study: basic procedure, equipments needed, methods of measuring time, selection of jobs, breaking a job into elements; numbers of cycles to be timed; rating and methods of rating, allowances, calculation of standard time.

Work sampling: Basic procedure, design of work sampling study conducting work sampling study and establishment of standard-time.

Unit 3 Job evaluation and incentive schemes: Starlight line, Taylor, Merrick and Gantt incentive plans

Standard data system; elemental and non-elemental predetermined motion systems, work factors system; Methods Time Measurement (MTM), MOST

Unit 4 Human factor engineering: Definition and history of development of human factors engineering, types & characteristics of man-machine-system, relative capabilities of human being and machines; development and use of human factor data; information input and processing: Introduction to information theory; factors effecting information reception and processing; coding and selecting of sensory inputs.

Unit 5 Display systems and anthropometric data: Display- types of visual display, visual indicators and warning signals; factorial and graphic display; general principles of auditory and tactual display, characteristics and selection.

Reference:

1. ILO; work-study; International Labour Organization
2. Khan MI; Industrial Ergonomics; PHI Learning
3. Barrnes RM; Motion and Time Study; Wiley pub
4. Megaw ED; Contentmproy ergonomics; Taylor & francis
5. Sandera M and Mc Cormick E; Human Factors in Engg and design; MGHill
6. Currie RM; Work study; BIM publications
7. Mynard; Hand book of Industrial Engg

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Mechanical Engineering, V-Semester

Open Elective ME- 504 (B) TQM and SQC

Unit 1 Evolution of total quality management, historical perspective, teamwork, TQM and ISO 9000; information technology and Business Process Re-engineering (BPR); TPM and quality awards; aids and barriers to quality mgt, creating vision and initiating transformation, establishing programs for education and self coordination, policy setting and review, flowchart of policy mgt and relation with daily mgt. improvements, measurement of key indicators; quality mgt leader; cross functional teams and coordination, policy setting and review, flowchart of policy mgt and relation with daily mgt.

Unit 2 Process- definition, variation and feedback, funnel-marble experiment- rules of adjustment and its effects, quality- definition, goalpost and kaizen view, quality of design, conformance and performance; Taguchi loss function, cost of quality, chain action of improving quality to productivity to motivation and low cost; Deming's theory of mgt, fourteen points and variance reduction; attributes enumerative and variables analytic studies.

Unit 3 SQC-Control charts: basic discrete and continuous distributions, measures of central tendency, variability and shapes, sampling, size and central value theorem, control chart structure, process plotting and stability, study of out-of-control evidences, defect detection and prevention, use of control charts in evaluating past, present and future trends; attribute control charts, count and classification charts, construction and interpretation of p , np , c and u charts, PDSA cycle(plan, do, study, act), and R charts, and s charts, individual and moving range chart, trial control limits and out of control points.

Unit 4 Process diagnostics: Between and Within Group variations, periodic and persistent disturbances, control chart patterns-natural, level-shift, cycle, wild, multi-universe, relationship and other out of control patterns; diagnosing a process, brainstorming; cause-effect, Ishikava, interrelationship, systematic and matrix diagrams; change concepts and waste elimination

Unit 5 Process improvement: Performance and technical specifications, attribute-process and variable-process capability studies; unstable and stable process capability studies and examples; attribute and variable improvement studies; Inspection: acceptance sampling(AS)- lot formation, single, double and multiple/sequential sampling plans, operating characteristic (OC) curve, producer and consumer risk, theoretical invalidation of AS, k_p rule for stable and chaotic processes.

References:

1. Gitlow HS, Oppenheim et al; Quality Management; TMH
2. Gryna FM; Juran's Quality Planning and Analysis; TMH
3. Crosby Philips; Quality is still free; New Amer Library
4. Kulkarni VA and Bewoor AK; Quality Control; Wiley

- 5.** Jankiraman B and Gopal RK; Total Quality Management- Text and Cases; PHI Learning
- 6.** Sugandhi L and Samuel A; Total Quality Management; PHI Learning
- 7.** Subburaj R; Total Quality Management; TMH
- 8.** Naidu Babu and Rajendran; TQM; New age International pub;
- 9.** Chase Richard B et al; Operations management; SIE-TMH
- 10.** Chary SN; Production and Operations Management; TMH

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Mechanical Engineering, V-Semester

Open Elective ME- 504 (C) Finite Element Method

Unit-I

Introduction

Structural analysis, objectives, static, Dynamic and kinematics analyses, Skeletal and continuum structures, Modeling of infinite d.o.f. system into finite d.o.f. system, Basic steps in finite element problem formulation, General applicability of the method.

Unit-II

Element Types and Characteristics

Discretization of the domain, Basic element shapes, Aspect ratio, Shape functions, Generalized co-ordinates and nodal shape functions. 1D spar and beam elements, 2D rectangular and triangular elements, Axisymmetric elements.

Unit-III

Assembly of Elements and Matrices

Concept of element assembly, Global and local co-ordinate systems, Band width and its effects, Banded and skyline assembly, Boundary conditions, Solution of simultaneous equations, Gaussian elimination and Cholesky decomposition methods, Numerical integration, One and 2D applications.

Unit-IV

Higher Order and Isoparametric Elements

One dimensional quadratic and cubic elements, Use of natural co-ordinate system, Area co-ordinate system continuity and convergence requirements, 2D rectangular and triangular requirement.

Unit-V

Static & Dynamic Analysis

Analysis of trusses and frames, Analysis of machine subassemblies, Use commercial software packages, Advantages and limitations
Hamilton's principle, Derivation of equilibrium, Consistent and lumped mass matrices, Derivation of mass matrices for 1D elements, Determination of natural frequencies and mode shapes, Use of commercial software packages.

References:

- Rao, S.S., The Finite Element Method in Engineering, 2nd ed., Peragamon Press, Oxford.
- Robert, D. Cook., David, S. Malkins, and Michael E. Plesha, Concepts and Application of Finite Element Analysis 3rd ed., John Wiley.
- Chandrupatla, T.R. an Belegundu, A.D., Introduction to Finite Elements in Engineering, Prentice Hall of India Pvt. Ltd.
- Zienkiewicz O C, The Finite Element Method, 3rd ed, Tata McGraw Hill.

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Mechanical Engineering, V-Semester

ME505- FEM/CFD Lab

List of Experiments (Please Expand it)

1. To study fundamentals of Computational Fluid Dynamics (CFD)
2. To perform CFD analysis of lid driven cavity in Open-Foam
3. To perform CFD analysis of square tube in Open-Foam
4. To perform CFD analysis of a 2D-plate in Open-Foam
5. To perform CFD analysis of bifurcated blood vessel in FEM
6. To study fundamentals of Finite element method and FEA
7. To perform FEM analysis of deep drawing process in FEM
8. To study fundamentals of Sci-Lab
9. To perform matrix operations in Sci-lab
10. To plot 2D & 3D graphs in Sci-lab

References:

1. Versteeg H; An introduction to Computational Fluid Dynamics (The Finite Volume Method);Pearson
2. Jiyuan Tu; Computational Fluid Dynamics: A Practical Approach; Butterworth-Heinemann.
3. Gokhale NS; Practical Finite Element Analysis; Finite to Infinite
4. Seshu P; Finite element analysis; PHI.
5. Reddy JN; Introduction to the Finite Element Method;McGraw Hill Inc.
6. Das VV; Programming in Scilab 4.1; New Age International Publishers.
7. Verma A K; Scilab : A Beginner's Approach; Cengage publishers.

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New Scheme Based On AICTE Flexible Curricula

Mechanical Engineering, V-Semester

ME506- Python

List of Experiments (Please Expand it):

1. To write a Python program to find GCD of two numbers.
2. To write a Python Program to find the square root of a number by Newton's Method.
3. To write a Python program to find the exponentiation of a number.
4. To write a Python Program to find the maximum from a list of numbers.
5. To write a Python Program to perform Linear Search
6. To write a Python Program to perform binary search.
7. To write a Python Program to perform selection sort.
8. To write a Python Program to perform insertion sort.
9. To write a Python Program to perform Merge sort.
10. To write a Python program to find first n prime numbers.
11. To write a Python program to multiply matrices.
12. To write a Python program for command line arguments.
13. To write a Python program to find the most frequent words in a text read from a file.
14. To write a Python program to simulate elliptical orbits in Pygame.
15. To write a Python program to bouncing ball in Pygame.

References:

1. Timothy A. Budd: Exploring python, McGraw-Hill Education.
2. R.Nageshwar Rao , "Python Programming" ,Wiley India
3. Allen B. Downey; Think Python, O'Reilly Media, Inc.

RAJIV GANDHI PROUDYOGIKI VISHWAVIDYALAYA, BHOPAL

New Scheme Based On AICTE Flexible Curricula

Mechanical Engineering, VI-Semester

ME- 601 Thermal Engineering and Gas Dynamics

Unit 1: Steam generators and boilers

Steam generators: classification, conventional boilers, high-pressure boilers-Lamont, Benson, Loeffler and Velox steam generators, performance and rating of boilers, equivalent evaporation, boiler efficiency, heat balance sheet, combustion in boilers, super critical boilers, fuel and ash handling, boiler draught, overview of boiler codes.

Unit 2 : Vapour Cycles

Phase Change Cycles: Vapor Carnot cycle and its limitation, Rankin cycle, effect of boiler and Condenser pressure and superheat on end moisture and efficiency of ranking cycle, modified Rankin cycle, reheat cycle, perfect regenerative cycle, Ideal and actual regenerative cycle with single and multiple heaters, open and closed type of feed water heaters, regenerative-reheat cycle, supercritical pressure and binary-vapor cycle, work done and efficiency calculations.

Unit 3: Gas Dynamics

Gas dynamics: speed of sound, in a fluid mach number, mach cone, stagnation properties, one dimensional isentropic flow of ideal gases through variable area duct-mach number variation, area ratio as a function of mach number, mass flow rate and critical pressure ratio, effect of friction, velocity coefficient, coefficient of discharge, diffusers, normal shock.

Unit 4: Air Compressors

Air compressors: working of reciprocating compressor, work input for single stage compression different, compression processes, effect of clearance, volumetric efficiency real indicator diagram, isentropic & isothermal and mechanical efficiency, multi stage compression, inter - cooling, condition for minimum work done, classification and working of rotary compressors.

Unit 5: Nozzles and Condensers

Steam nozzles: isentropic flow of vapors, flow of steam through nozzles, condition for maximum discharge, effect of friction, super-saturated flow. Steam condensers, cooling towers: introduction, types of condensers, back pressure and its effect on plant performance air leakage and its effect on performance of condensers, various types of cooling towers.

References:

1. Arasu Valan A; Thermal Engineering; TMH
2. Nag PK; Basic and applied Thermo-dynamics; TMH
3. Nag PK; Power plant Engineering; TMH
4. Rathakrishnan E; Gas Dynamics; PHI Learning
5. Balachandran P; Gas Dynamics for Engineers; PHI Learning
6. Yahya SM; Fundamentals of Compressible flow; New Age
7. Gordon J. Van Wylen; Thermodynamics
8. R.Yadav Thermal Engg.
9. Kadambi & Manohar; An Introduction to Energy Conversion – Vol II. Energy conversion cycles

List of Experiments (Please Expand it) (Thermal Engg and gas dynamics):

1. Study of working of some of the high pressure boilers like Lamont or Benson
2. Study of Induced draft/forced and balanced draft by chimney
3. Determination of Calorific value of a fuel
4. Study of different types of steam turbines

5. Determination of efficiencies of condenser
6. Boiler trial to chalk out heat balance sheet
7. Determination of thermal efficiency of steam power plant
8. Determination of Airflow in ducts and pipes.
9. To find out efficiencies of a reciprocating air compressor and study of multistage Compressors
10. Find Out heat transfer area of a parallel flow/counter flow heat exchanger

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New Scheme Based On AICTE Flexible Curricula

Mechanical Engineering, VI-Semester

ME- 602 Machine Component and Design

Unit 1: Introduction to stress in machine component:

Stress concentration and fatigue: causes of stress concentration; stress concentration in tension, bending and torsion; reduction of stress concentration, theoretical stress concentration factor, notch sensitivity, fatigue stress concentration factor, cyclic loading, endurance limit, S-N Curve, loading factor, size factor, surface factor. Design consideration for fatigue, Goodman and modified Goodman's diagram, Soderberg equation, Gerber parabola, design for finite life, cumulative fatigue damage factor.

Unit 2: Shafts:

Design of shaft under combined bending, twisting and axial loading; shock and fatigue factors, design for rigidity; Design of shaft subjected to dynamic load; Design of keys and shaft couplings.

Unit 3: Springs:

Design of helical compression and tension springs, consideration of dimensional and functional constraints, leaf springs and torsion springs; fatigue loading of springs, surge in spring; special springs, Power Screws: design of power screw and power nut, differential and compound screw, design of simple screw jack.

Unit 4 : Brakes & Clutches:

Materials for friction surface, uniform pressure and uniform wear theories, Design of friction clutches: Disk, plate clutches, cone & centrifugal clutches. Design of brakes: Rope, band & block brake, Internal expanding brakes, Disk brakes.

Unit 5: Journal Bearing:

Types of lubrication, viscosity, hydrodynamic theory, design factors, temperature and viscosity considerations, Reynold's equation, stable and unstable operation, heat dissipation and thermal equilibrium, boundary lubrication, dimensionless numbers, Design of journal bearings, Rolling-element Bearings: Types of rolling contact bearing, bearing friction and power loss, bearing life; Radial, thrust & axial loads; Static & dynamic load capacities; Selection of ball and roller bearings; lubrication and sealing.

References:

1. Shingley J.E; Machine Design; TMH
2. Sharma and Purohit; Design of Machine elements; PHI
3. Wentzell Timothy H; Machine Design; Cengage learning
4. Mubeen; Machine Design; Khanna Publisher
5. Ganesh Babu K and Srihar k; Design of Machine Elements; TMH
6. Sharma & Agrawal; Machine Design; Kataria & sons
7. Maleev; Machine Design;

List of Experiment (Pl. expand it):

1. Design considerations for fatigue.
2. Design criteria and procedure for springs.
3. Design of shaft.

4. Design of keys.
5. Design of couplings.
6. Design of leaf spring for a given load.
7. Design of power screw and nut.
8. Design of Centrifugal clutch.
9. Design of disc brake.
10. Design considerations for roller bearings.

RAJIV GANDHI PROUDYOGIKI VISHWAVIDYALAYA BHOPAL

New Scheme of Examination as per AICTE Flexible Curricula

Mechanical Engineering, VI-Semester

Departmental Elective ME- 603 (A) Turbomachinery

Unit 1: Energy transfer in turbo machines:

Application of first and second laws of thermodynamics to turbo machines, moment of momentum equation and Euler turbine equation, principles of impulse and reaction machines, degree of reaction, energy equation for relative velocities, one dimensional analysis only.

Unit 2: Steam turbines:

Impulse staging, velocity and pressure compounding, utilization factor, analysis for optimum U.F Curtis stage, and Rateau stage, include qualitative analysis, effect of blade and nozzle losses on vane efficiency, stage efficiency, analysis for optimum efficiency, mass flow and blade height. Reactions staging: Parson's stages, degree of reaction, nozzle efficiency, velocity coefficient, stator efficiency, carry over efficiency, stage efficiency, vane efficiency, conditions for optimum efficiency, speed ratio, axial thrust, reheat factor in turbines, problem of radial equilibrium, free and forced vortex types of flow, flow with constant reaction, governing and performance characteristics of steam turbines.

Unit 3: Water turbines:

Classification, Pelton, Francis and Kaplan turbines, vector diagrams and work-done, draft tubes, governing of water turbines. Centrifugal Pumps: classification, advantage over reciprocating type, definition of mano-metric head, gross head, static head, vector diagram and work done. Performance and characteristics: Application of dimensional analysis and similarity to water turbines and centrifugal pumps, unit and specific quantities, selection of machines, Hydraulic, volumetric, mechanical and overall efficiencies, Main and operating characteristics of the machines, cavitations.

Unit 4 : Rotary Fans, Blowers and Compressors:

Classification based on pressure rise, centrifugal and axial flow machines. Centrifugal Blowers Vane shape, velocity triangle, degree of reactions, slip coefficient, size and speed of machine, vane shape and stresses, efficiency, characteristics, fan laws and characteristics. Centrifugal Compressor – Vector diagrams, work done, temp and pressure ratio, slip factor, work input factor, pressure coefficient, Dimensions of inlet eye, impeller and diffuser. Axial flow Compressors- Vector diagrams, work done factor, temp and pressure ratio, degree of reaction, Dimensional Analysis, Characteristics, surging, Polytropic and isentropic efficiencies.

Unit 5: Power transmitting turbo machines:

Application and general theory, their torque ratio, speed ratio, slip and efficiency, velocity diagrams, fluid coupling and Torque converter, characteristics, Positive displacement machines and turbo machines, their distinction. Positive displacement pumps with fixed and variable displacements, Hydrostatic systems hydraulic intensifier, accumulator, press and crane.

References:

1. Venkanna BK; turbomachinery; PHI
2. Shepherd DG; Turbo machinery
3. Csanady; Turbo machines
4. Bansal R. K; Fluid Mechanics & Fluid Machines;
5. Rogers Cohen & Sarvan Multo Gas Turbine Theory
6. Kearton W. J; Steam Turbine: Theory & Practice

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New Scheme of Examination as per AICTE Flexible Curricula

Mechanical Engineering, VI-Semester

Departmental elective ME- 603 (B) Computer Aided Engineering

Unit 1: Introduction to Computer Engineering

Methods to solve engineering problems- analytical, numerical, experimental, their merits and comparison, discretization into smaller elements and effect of size/ shape on accuracy, importance of meshing, boundary conditions, Computer Aided Engineering (CAE) and design, chain-bumping-stages v/s concurrent-collaborative design cycles, computer as enabler for concurrent design and Finite Element Method (FEM), degree of freedom (DOF), mechanical systems with mass, damper and spring, stiffness constant K for tensile, bending and torsion; Practical applications of FEA in new design, optimization/ cost-cutting and failure analysis,

Unit 2: Types of Analysis

Types of analysis in CAE, static (linear/ non linear), dynamic, buckling, thermal, fatigue, crash NVH and CFD, review of normal, shear, torsion, stress-strain; types of forces and moments, tri-axial stresses, moment of inertia, how to do meshing, 1-2-3-d elements and length of elements; force stiffness and displacement matrix, Rayleigh-Ritz and Galerkin FEM; analytical and FEM solution for single rod element and two rod assembly.

Unit 3: 2 D- Meshing

Two-dimension meshing and elements for sheet work and thin shells, effect of mesh density and biasing in critical region, comparison between tria and quad elements, quality checks, jacobian, distortion, stretch, free edge, duplicate node and shell normal.

Unit 4: 3 D-Meshing

Three-dimension meshing and elements, only 3 DOF, algorithm for tria to tetra conversion, floating and fixed trias, quality checks for tetra meshing, brick meshing and quality checks, special elements and techniques, introduction to weld, bolt, bearing and shrink fit simulations, CAE and test data correlations, post processing techniques

Unit 5: Optimization

Review of linear optimization, process and product optimization, design for manufacturing (DFM) aspects in product development, use of morphing technique in FEA, classical design for infinite life and design for warranty life, warranty yard meetings and functional roles, climatic conditions and design abuses, case studies.

References:

1. Gokhle Nitin; et al; Practical Finite Element Analysis; Finite to Infinite, 686 Budhwar Peth, Pune.
2. Krishnamoorthy; Finite Element Analysis, theory and programming; TMH
3. Buchanan; Finite Element Analysis; Schaum series; TMH
4. Seshu P; Textbook of Finite Element Analysis; PHI.
5. Desai Chandrakant S et al; Introduction to finite element Method ,

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Mechanical Engineering, VI-Semester

Departmental elective ME- 603 (C) Product Design

Unit 1: Introduction to product design

Product life-cycle, product policy of an organization. Selection of a profitable product, Product design process, Product analysis.

Unit 2: Value engineering in product design

Advantages, applications in product design, problem identification and selection, Analysis of functions, Anatomy of function. Primary versus secondary versus tertiary/unnecessary functions, functional analysis: Functional Analysis System Technique (FAST), Case studies.

Unit 3: Introduction to Product design tools

QFD, Computer Aided Design, Robust design, DFX, DFM. DFA, Ergonomics in product design.

Unit 4: DFMA guidelines

Product design for manual assembly, Design guidelines for metallic and non-metallic products to be manufactured by different processes such as casting, machining, injection molding etc.,

Unit-5: Rapid Prototyping

Needs of rapid prototyping, needs, advantages, working principles of SLA, LOM and SLS.

References:

1. Value Engineering: Concepts, Techniques and Applications by A.K. Mukhopadhaya
2. Rapid Prototyping: Principles and Applications by C.K. Chua
3. Engineering Design by Linda D. Schmidt

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Mechanical Engineering, VI-Semester

Open Elective ME- 604 (A) Robotics

Unit 1 Introduction:

Need and importance, basic concepts, structure and classification of industrial robots, terminology of robot motion, motion characteristics, resolution, accuracy, repeatability, robot applications.

Unit 2 End Effectors and Drive systems:

Drive systems for robots, salient features and comparison, different types of end effectors, design, applications.

Unit 3 Sensors:

Sensor evaluation and selection, Piezoelectric sensors , linear position and displacement sensing, revolvers, encoders, velocity measurement, proximity, tactile, compliance and range sensing. Image Processing and object recognition.

Unit IV Robot Programming:

Teaching of robots, manual, walk through, teach pendant, off line programming concepts and languages, applications.

Unit V Safety and Economy of Robots:

Work cycle time analysis, economics and effectiveness of robots, safety systems and devices, concepts of testing methods and acceptance rule for industrial robots.

References:

1. Mittal RK, Nagrath IJ; Robotics and Control; TMH
2. Groover M.P, Weiss M, Nagel, Odrey NG; Industrial Robotics-The Appl□; TMH
3. Groover M.P; CAM and Automation; PHI Learning
4. Spong Mark and Vidyasagar; Robot Modelling and control; Wiley India
5. Yoshikava ; Foundations of Robotics- analysis and Control; PHI Learning;
6. Murphy ; Introduction to AI Robotics; PHI Learning
7. FU KS, Gonzalez RC, Lee CSG; Robotics □Control, sensing□; TMH
8. Shimon, K; Handbook of Industrial Robots; John Wiley & Sons,.
9. Ghosal Ashitava; Robotics Fundamental concepts and analysis; Oxford
10. Saha S; Introduction to Robotics; TMH
11. Yu Kozyhev; Industrial Robots Handbook; MIR Pub.

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Mechanical Engineering, VI-Semester

Open Elective ME- 604 (B) Optimization Techniques

Unit 1 Introduction to Optimization:

Engineering application of Optimization – Statement of an Optimization problem - Optimal Problem formulation - Classification of Optimization problem. Optimum design concepts, Definition of Global and Local optima – Optimality criteria - Review of basic calculus concepts – Global optimality

Unit 2 Linear programming methods for optimum design:

Review of Linear programming methods for optimum design – Post optimality analysis - Application of LPP models in design and manufacturing.

Unit 3 Optimization algorithms for solving unconstrained optimization problems:

Gradient based method: Cauchy's steepest descent method, Newton's method, Conjugate gradient method.

Unit-4 Optimization algorithms for solving constrained optimization problems:

Direct methods – penalty function methods – steepest descent method - Engineering applications of constrained and unconstrained algorithms.

Unit 5 Modern methods of Optimization:

Genetic Algorithms - Simulated Annealing - Ant colony optimization - Tabu search – Neural-Network based Optimization – Fuzzy optimization techniques – Applications. Use of Matlab to solve optimization problems.

References:

1. Rao S. S. - 'Engineering Optimization, Theory and Practice' - New Age International Publishers - 2012 - 4th Edition.
2. Deb K. - 'Optimization for Engineering Design Algorithms and Examples' – PHI - 2000
3. Arora J. - 'Introduction to Optimization Design' - Elsevier Academic Press, New Delhi - 2004
4. Saravanan R. - 'Manufacturing Optimization through Intelligent Techniques' - Taylor & Francis (CRC Press) - 2006
5. Hardley G. - 'Linear Programming' - Narosa Book Distributors Private Ltd. - 2002

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Mechanical Engineering, VI-Semester

Open Elective ME- 604 (C) Renewable Energy Technology

UNIT-I Solar Radiation:

Extra-terrestrial and terrestrial, radiation measuring instrument, radiation measurement and predictions. Solar thermal conversion: Basics, Flat plate collectors-liquid and air type. Theory of flat plate collectors, selective coating, advanced collectors, Concentrators: optical design of concentrators, solar water heater, solar dryers, solar stills, solar cooling and refrigeration.

Solar photovoltaic: Principle of photovoltaic conversion of solar energy; Technology for fabrication of photovoltaic devices; Applications of solar cells in PV generation systems; Organic PV cells.

UNIT-II Wind Energy:

Characteristics and measurement: Metrology of wind speed distribution, wind speed statistics, Weibull, Rayleigh and Normal distribution, Measurement of wind data, Energy estimation of wind regimes; **Wind Energy Conversion:** Wind energy conversion principles; General introduction; Types and classification of WECS; Power, torque and speed characteristics; power curve of wind turbine, capacity factor, matching wind turbine with wind regimes; Application of wind energy.

UNIT-III Production of biomass:

Photosynthesis-C3 & C4 plants on biomass production; Biomass resources assessment; Co₂ fixation potential of biomass; Classification of biomass; Physicochemical characteristics of biomass as fuel Biomass conversion routes: biochemical, chemical and thermo chemical Biochemical conversion of biomass to energy: anaerobic digestion, biogas production mechanism, technology, types of digesters, design of biogas plants, installation, operation and maintenance of biogas plants, biogas plant manure-utilization and manure values. Biomass Gasification: Different types, power generation from gasification, cost benefit analysis of power generation by gasification.

UNIT-IV Small Hydropower Systems:

Overview of micro, mini and small hydro system; hydrology; Elements of turbine; Assessment of hydro power; selection and design criteria of turbines; site selection and civil works; speed and voltage regulation; Investment issue load management and tariff collection; Distribution and marketing issues. Ocean Energy: Ocean energy resources, ocean energy routs; Principle of ocean thermal energy conversion system, ocean thermal power plants. Principles of ocean wave energy and Tidal energy conversion.

UNIT-V Geothermal Energy:

Origin of geothermal resources, type of geothermal energy deposits, site selection geothermal power plants; Hydrogen Energy: Hydrogen as a source of energy, Hydrogen production and storage. Fuel Cells: Types of fuel cell, fuel cell system and sub-system, Principle of working, basic thermodynamics

References:

1. Kothari, Singal & Rajan; Renewable Energy Sources and Emerging Technologies, PHI Learn
2. Khan, B H, Non Conventional Energy, TMH.
3. Sukhatme and Nayak, Solar Energy, Principles of Thermal Collection and Storage, TMH.
4. Tiwari and Ghosal, Renewable Energy Resources: basic principle & application, Narosa Publ

5. Koteswara Rao, Energy Resources, Conventional & Non-Conventional, BSP Publication.
6. Chetan Singh Solanki, Solar Photovoltaics: Fundamental, technologies and Application, PHI L
7. Abbasi Tanseem and Abbasi SA; Renewable Energy Sources; PHI Learning
8. Ravindranath NH and Hall DO, Biomass, Energy and Environment, Oxford University Press.
9. Duffie and Beckman, Solar Engineering of Thermal Process, Wiley
10. Nikolai, Khartchenko; Green Power; Tech Book International
11. Tester, Sustainable Energy-Choosing Among Options, PHI Learning.
12. Godfrey Boyle, Renewable Energy: Power for a sustainable future, Oxford OUP.

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Mechanical Engineering, VI-Semester

Departmental Lab ME-605 CAD Lab

List of Experiments:

1. Layout and sketching of different geometries
2. Drawing environment in AUTOCAD
3. Elements of drawing and draw commands
4. 3D functions in AUTOCAD
5. 2D: Figures for practice using AutoCAD
6. ISOMETRIC drawing for practice using AutoCAD
7. 3-D solid figures using AUTOCAD
8. Introduction to CREO 3.0
9. Learning different Operations like Threading, Sweep, Swept-blend.
10. Modeling & Assembling

References:

1. Engineering graphics with Auto CAD- R.B. Choudary/Anuradha Publishers.
2. Beginning AutoCAD 2019 Exercise Workbook by Cheryl R. Shrock, Steve Heather.
3. CAD Exercises by Sachidanand Jha.

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Mechanical Engineering, VI-Semester

O/E Lab ME- 606 RDBMS Lab

List of Experiments :(Pls. expand it)

1. What do you mean by normalization and explain its forms with suitable example.
2. Case study on normalization.
3. Introduction of query processing and query optimization.
4. Study and usage of query optimization techniques.
5. Study and usage of backup recovery features of database.
6. Study and usage of any object or object oriented relational database management software.
7. Study and usage of open source data mining tool: WEKA.
8. Creating and use web database in PHP.
9. Display project using database.

References:

1. A Silberschatz, H.F. Korth, Sudersan "Database System Concept"=, MGH Publication.
2. C.J. Date "An introduction to Database System"=6th ed.
3. Elmasri & Navathe "Fundamentals of Database system"- III ed.